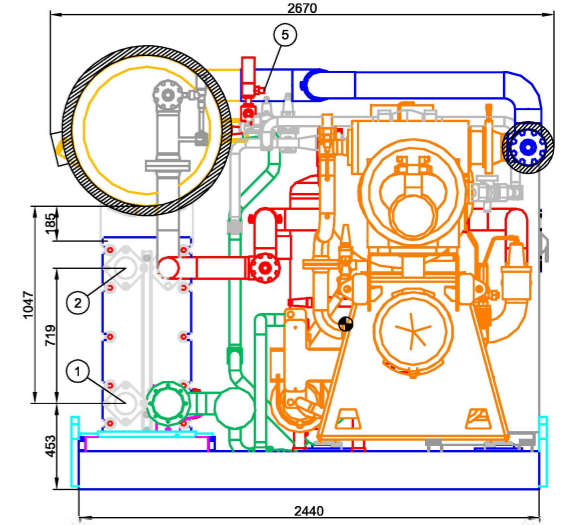
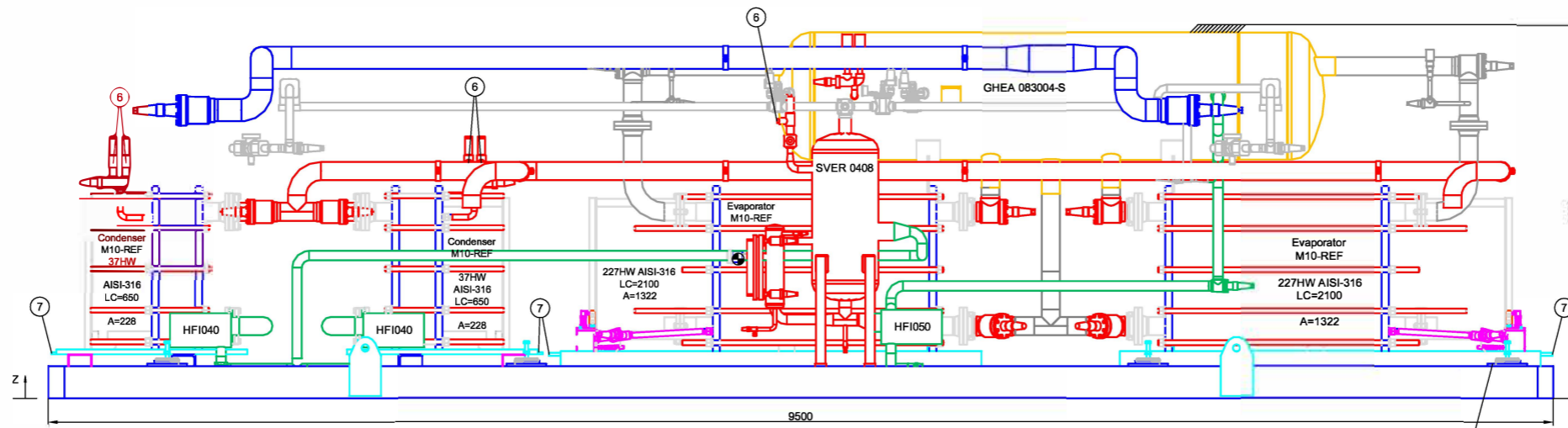
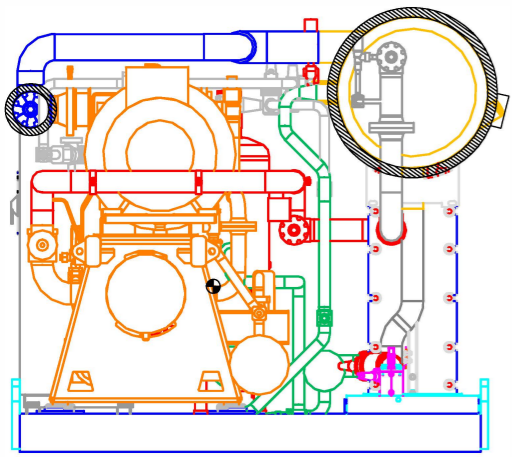


END VIEW SHOWN WITHOUT EVAPORATORS

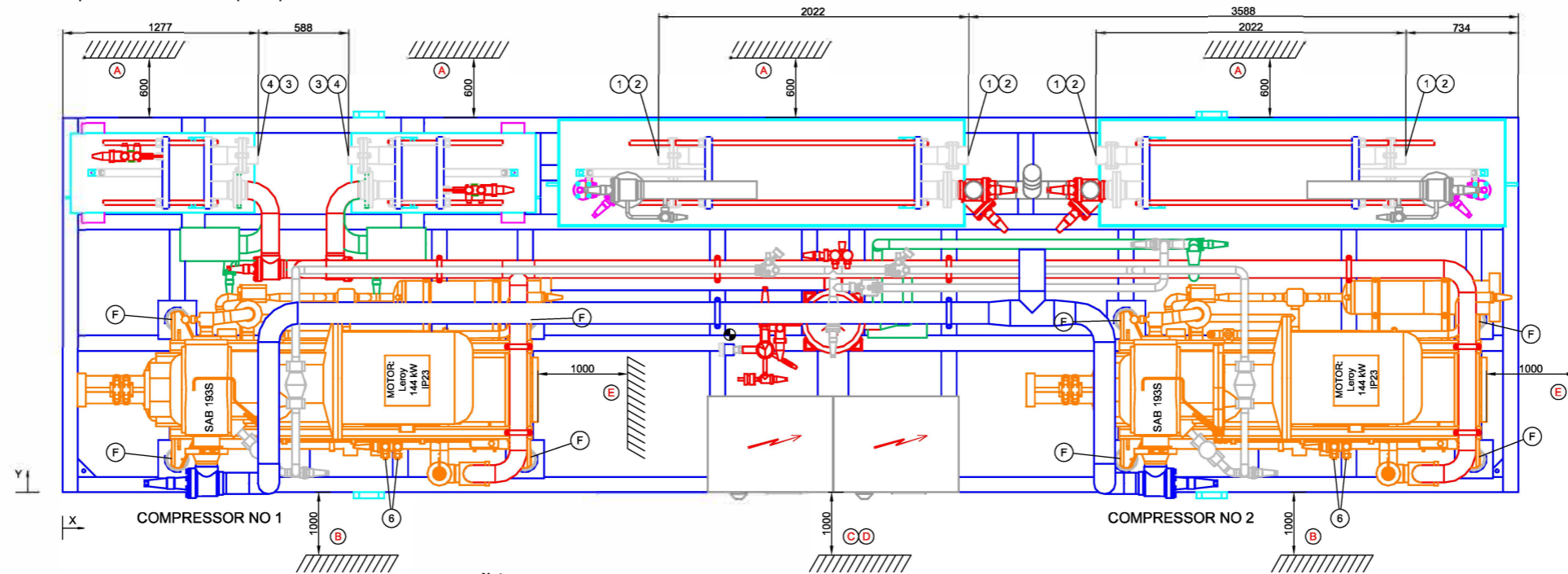
FRONT VIEW SHOWN WITHOUT COMPRESSORS AND STARTER PANEL

END VIEW SHOWN WITHOUT CONDENSERS



IMPORTANT!
4 pcs. of screw bolt for shipment POS G -
has to be removed before operating the unit.
Base frame has to be aligned before operating the unit.

Top view shown without liquid separator

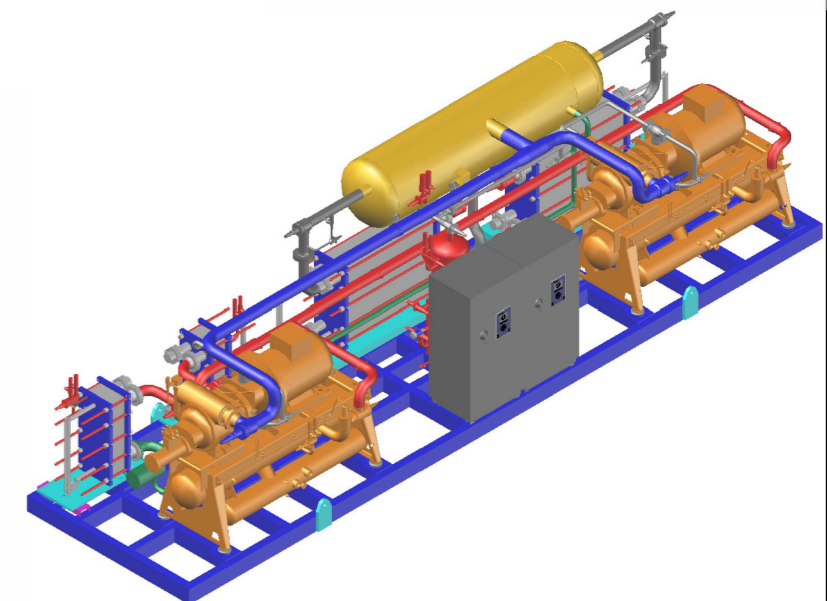


Note:
No vibrations dampers below base frame
4 pcs. vibrations dampers below each compressor unit
Type Novibra : TF3000-60

CONNECTIONS :

- ① EVAPORATOR - INLET - 2 x DN100
- ② EVAPORATOR - OUTLET - 2 x DN100
- ③ CONDENSER - INLET 1 x DN100
- ④ CONDENSER - OUTLET 1 x DN100
- ⑤ SAFETY VALVE LOW PRESSURE SIDE 2 PCS. DN20 16 BAR
- ⑥ SAFETY VALVE HIGH PRESSURE SIDE 10 PCS. DN20 24 BAR
- ⑦ DRIP TRAY - OUTLET 4 x DN15

- Ⓐ RECOMMENDED FREE SPACE FOR SERVICE OF EVAPORATOR AND CONDENSER
- Ⓑ RECOMMENDED FREE SPACE FOR SERVICE OF COMPRESSOR AND MOTOR
- Ⓒ RECOMMENDED FREE SPACE FOR OPENING THE STARTER PANEL
- Ⓓ RECOMMENDED FREE SPACE FOR OPERATING UNISAB III
- Ⓔ RECOMMENDED FREE SPACE FOR WITHDRAWING OIL SEPARATOR ELEMENT
- Ⓕ VIBRATION DAMPER 8 PCS NOVIBRA TYPE TF3000-60
- Ⓖ SCREW BOLT FOR SHIPMENT 8 PCS.



SHIPPING WEIGHT : APP.: 14200 KG
 OIL CHARGE : APP. : 2 x 145 KG
 REFRIGERANT CHARGE R717 : APP. : 225 KG
 ● CENTER OF GRAVITY (COG) : (X,Y,Z): (X=4355, Y=1025, Z=875)

Rev.	ECN	Revision description	All dimensions in millimeter	Engineering	Production	Quality
		GENERAL ARRANGEMENT - R717 TwinPAC 193S, M10-REF, M10-REF GHEA 083004-S, SVER 0408 - UNISAB III		Designed by PD	Date 04.04.2014	
				Drawn by gbb	Date 04.04.2014	
				Checked by HH	Date 4/4-14	
				Scale 1:20	Sheet 0	Application 1/2
				Johnson Controls Denmark ApS Christian X's Vej 201 DK-8270 Højbjerg, Denmark www.sabroe.com		
				Revision No. 0		Sheet No. 1/2